

ABB		ABB Industrie AG		HIME 650108	
Responsible department:	Task order department:	Revision:	Doc. type:	File no.:	
CHINO-IME		A	CB	HZN 44-04-157	
Prepared:	Checked:	Approved:	Language:	Page:	
98-04-06 Zeindler	98-04 Gasparini	98-04 Lanz	en	1/2	
Valid for:	Derived from:	Replaces:	Classify no.:	DATA file:	
			HIME650108EN.A		

Delivery Instruction

Hose GI Gefl 7, Flat Hose

Designation text:	LA-Hose GI Gefl 7	Documentation no.:	HIME 950108
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1 General

1.1 Scope

This instruction lays down all the requirements which are made for the semi-finished product hose GI Gefl 7.

1.2 Description, Definition

Hose GI Gefl 7 is a braided flat hose made of glass filament yarn (E-glass), oil-dextrine size is not allowed.

1.3 Product Designation

For semi-finished product	Designation text	Identification number
Flat hose	Fl Schl thickness x width - GI Gefl 7	HZN 451141 P... (see order for item no.)

1.4 Dimensions

See order.

1.5 Delivery Documents, Destination For Delivery

See order.

1.6 Order

The order is the summary of the particulars and regulations that apply to the delivery. ABB reserves the right to test all the requirements listed, test material for which is included in the order. The order can contain requirements which differ from or supplement instruction (except the section 2.1 "Properties").

1.7 Supplier's Product Designation

Semi-finished product hose GI Gefl 7 must receive a designation of quality from the supplier, which must be changed if alterations are made to the composition, the quality of the raw materials, the method of manufacturing or other factors that could influence the technological properties of the semi-finished product.

1.8 Acceptance of New Products

Attainment of the properties listed is not in itself sufficient for the acceptance of new, previously unaccepted products. Only if after particular experiments, practical service tests and if necessary, other considerations have been taken into account, it appears that the new product is acceptable and interchangeable, we may decide to convert to it.

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2.1 Properties

Code	Size, term	Unit	Values	Test method
01156	Mass per unit length	g/m	see section 2.4	
	permissible deviation			
03400	Fabric surface treatment		negative	
	Presence of oil-dextrine in aqueous extract			
51110	Burn-out loss, mass content (pre-dried for 2 h / 110 °C)	%	< 1.0	ISO 1887
84800	Supplier	-	Approved suppliers see in the card-index (Standard volume HZN 151)	
90100	Thickness s	mm	1.6	1) 3)
	permissible deviation		± 0.25	
90200	Width	mm	see section 2.4	2)
	permissible deviation			

2.3 Consignment

2.3.1 Form of the Consignment
In bundles to 100 metres.

2.3.2 Packing

The individual shipments are to be packed so that no damage can arise during transport.

2.3.3 Transport

The shipment is to be made by rail or road transport in such a way that it can be unloaded easily.

2.3.4 Identification

Each item of the consignment (bundle etc.) must be labelled securely and indelibly (e.g. with an adhesive label or an appendage) with the following details: ABB designation text and identification number, quantity and eventually batch and test numbers.

2.4 Permissible deviations

For width and Mass / length

Inside- Ø	width ²⁾		Mass / length		Inside- Ø	width ²⁾		Mass / length	
a	b	perm. dev.	g/m	perm. dev.	a	b	perm. dev.	g/m	perm. dev.
4.0	5.0 ³⁾	± 15 %	11	± 10 %	16.0	23	± 15 %	41	± 10 %
5.0	7.0		17		18.0	24		43	
7.0	9.0		22		20.0	26		47	
9.0	13		28		25.0	38		62	
11.0	17		34		30.0	42		71	
14.0	20		40						

Alternative for WulfschL. 1,1 x 15 (EN 02151)

1) Measured with a vernier calipers.

2) Measured on an unstretched, unbuckled hose lying flat.

3) For the hose with flat width of 5 mm is the thickness s 1.2 ± 0.1 mm.

Kroppach 97-05-18

Note:

The code numbers in section 2.1 serve as internal functional key and have therefore no significance for the user of the delivery instruction.